DVS 1904-1	(2010-02)	Adhesive bonding of plastics in domestic installation - Requirements on plants and personnel	1
DVS 1904-2	(2010-02)	Adhesive bonding of plastics in domestic installation - Pipes and fitting - Adhesive bonding operation - Findings on adhesive bonded joints	2
DVS 2201-1 Supplement 1	(2013-11)	Joining of plastics - Code letter and abbreviations - Welding processes	5
DVS 2201-1	(1989-02)	Testing of semi-finished products of thermoplastics - Bases - Indications	9
DVS 2201-1 Supplement1	(2004-10)	Testing of semi-finished products made of thermoplastics: Basics - Indications -Material and abbreviation	13
DVS 2201-1 Supplement 2	(2004-10)	Testing of semi-finished products made of thermoplastics: Basics - Indications - Directives for creep rupture curves of pipe	14
DVS 2201-1 Supplement 3	(2004-10)	Testing of semi-finished products made of thermoplastics: Basics - Indications -Linear thermal expansion	15
DVS 2201 -1 Supplement 4	(2004-10)	Testing of semi-finished products made of thermoplastics: Basics, Indications - Dimension stability of semi-finished material after heating	16
DVS 2201-2	(1985-07)	Testing of semi-finished products of thermoplastics: Weldability - Test methods - Requirements	17
DVS 2202	(2016-08)	Evaluation of joints between thermoplastics on piping parts and panels - Characteristics, description, evaluation	21
DVS 2202 Supplement 1	(2014-11)	Evaluation of imperfections in joints of thermoplastic material to piping parts and panels - Heated plate welding (HS, IR)	29
DVS 2202 Supplement 2	(2012-11)	Assessment of defects in joints between thermoplastics on piping parts and panels - Sleeve welding with an incorporated heating element (HM)	34
DVS 2202 Supplement 3	(2012-11)	Assessment of defects in joints between thermoplastics on piping parts and panels - Heated tool sleeve welding (HD)	39
DVS 2202 Supplement 4	(2016-08)*	Assessment of defects in joints between thermoplastics on piping parts and panels - Hot-gas welding with torch separate from filler rod, high speed hot-gas welding (WF/FZ)	43

DVS 2202 Supplement 5	(2016-08)*	Assessment of defects in joints between thermoplastics on piping parts and panels - Hot-gas extrusion welding (WE)	51
DVS 2202-1	(2006-07)*	Imperfections in thermoplastic welding joints - Features, descriptions, evaluation	59
DVS 2203-1	(2003-01)	Testing of welded joints of thermoplastic sheets and pipes - Test methods - Requirements	86
DVS 2203-1 Supplement 1	(2010-08)	Testing of welded joints between panels and pipes made of thermoplastics - Requirements in the tensile test - Short-time tensile welding factor fz	88
DVS 2203-1 Supplement 2	(2014-05)	Testing of welded joints between panes and pipes made of thermoplastics - Requirements in the tensile creep test - Tensile creep welding factor fs	89
DVS 2203-1 Supplement 3	(2012-06)	Testing of welded joints between panels and pipes made of thermoplastics - Requirements in the technological bending test - Bending angle/bending path	90
DVS 2203-1 Supplement 4	(2008-11)*	Testing of welded joints between panels and pipes made of thermoplastics - Requirements on shear and peeling tests for sleeve welding with an incorporated electric heating element (HM and heated tool sleeve welding (HD) on pipes and fittings	101
DVS 2203-2	(2010-08)	Testing of welded joints between panels and pipes made of thermoplastics - Tensile test	104
DVS 2203-2 Supplement 1	(2010-08)	Testing of welded joints between panels and pipes made of thermoplastics - Low-temperature tensile test	107
DVS 2203-3	(2011-04)	Testing of welded joints between panels and pipes made of thermoplastics - Tensile impact test	109
DVS 2203-4	(1997-07)	Testing of welded joints of thermoplastics plates and tubes - Tensile creep test	111
DVS 2203-4 Supplement 1	(2001-12)	Testing of welded joints of thermoplastics sheets and pipes - Tensile creep test - Testing of socket joints	115
DVS 2203-4 Supplement 2	(2016-09)*	Testing of welded joints of thermoplastic panes and pipes - Tensile creep test for resistance to slow crack growth in the full notch creep test (FNCT)	117

DVS 2203-4 Supplement 3	(2015-03)*	Testing of welded joints in thermoplastic panels and pipes - Tensile creep test - Checking the required tensile creep test weld strength reduction factor and the minimum service life of polyethylene welded joints (PE 80 and PE 100)	121
DVS 2203-4 Supplement 4	(2016-09)*	Testing of welded joints of thermoplastic panels and pipes - Tensile creep test for resistance to slow crack growth in the two notch creep test (2NCT)	141
DVS 2203-5	(1999-08)	Testing of welded joints of thermoplastic plates and tubes - Technological bend test	146
DVS 2203-6	(2008-01)*	Testing of joints between polymeric materials - Shear and peeling test	149
DVS 2203-6 Supplement 1	(2016-08)*	Testing of joints between polymeric materials - Torsion shear test, radial peel test and linear shear test for sleeve welding with incorporated electric heating element and heated tool sleeve welding	151
DVS 2206-6 Supplement 2	(2008-01)	Testing of joints between polymeric materials - Testing of adhesive-bonded joints in the shear and peeling tests	161
DVS 220-1	(2011-01)	Adhesive bonding of thermoplastics	164
DVS 2204-3	(2016-03)*	Adhesive bonding of thermoplastic pipes and pipe components - Acrylonitrile butadiene styrene (ABS)	175
DVS 2204-4	(2011-12)	Adhesive bonding of pipes and piping parts made of thermoplastics - Polyvinyl chloride (PVC-U)	185
DVS 2204-5	(2013-03)	Adhesive bonding of pipes and fittings made of thermoplastics - Chlorinated polyvinyl chloride (PVC-C)	190
DVS 2205-1	(2015-01)	Calculation of tanks and apparatus made of thermoplastics - Characteristic values	195
DVS 2205-1 Supplement 1	(2011-11)	Calculation of tanks and apparatus made of thermoplastics - Characteristic values of the polyethylene material group	200
DVS 2205-1 Supplement 2	(2013-09)	Calculation of tanks and apparatus made of thermoplastics - Value of the polypropylene material group	212
DVS 2205-1 Supplement 3	(2013-09)	Calculation of tanks and apparatus made of thermoplastics - Value of the polyvinyl chloride material group	225

DVS 2205-1 Supplement 4	(2013-09)	Calculation of tanks and apparatus made of thermoplastics - Value of the Fluoropolymer material group	233
DVS 2205-1 Supplement 5	(2013-09)	Calculation of tanks and apparatus made of thermoplastics - Reduction coefficients in the case of a media influence	252
DVS 2205-1 Supplement 6	(2013-09)	Calculation of tanks and apparatus made of thermoplastics - Welding Factors	262
DVS 2205-1 Supplement 7	(2013-02)	Calculation of tanks and apparatus made of thermoplastics - Application examples	263
DVS 2205-2	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics - Vertical round, nonpressurised tanks	266
DVS 2205-2 Supplement 2	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics - Vertical round, nonpressurised tanks - Tray collectors	297
DVS 2205-2 Supplement 3	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics - Vertical round, nonpressurised tanks - Flat roofs	313
DVS 2205-2 Supplement 4	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics - Vertical round, nonpressurised tanks - Flat base tanks in earthquake zones	324
DVS 2205-2 Supplement 5	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics - Vertical round, nonpressurised tanks - Tanks with supporting frames in earthquake zones	343
DVS 2205-2 Supplement 6	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics - Vertical round, nonpressurised tanks - Shell construction	359
DVS 2205-2 Supplement 7	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics - Vertical round, nonpressurised tanks - Ring-supported conical base	365
DVS 2205-2 Supplement 8	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics - Vertical round, nonpressurised tanks - Example for ring- supported conical base	377
DVS 2205-2 Supplement 9	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics - Vertical round, nonpressurised tanks - Parallel-supported sloping base	385
DVS 2205-2 Supplement 10	(2015-12)*	Calculation of tanks and apparatus made of thermoplastics - Vertical round, nonpressurised tanks - Example for parallel- supported sloping base	400

DVS 2205-3	(1975-04)	Design of thermoplastic tanks and apparatuses - Welded joints	409
DVS 2205-4	(1988-11)	Design of thermoplastic tanks and apparatuses - Flanged joints	419
DVS 2205-4 Supplement	(1996-11)	Design of thermoplastic tanks and apparatuses - Welded flanges, welded collars - Constructive details	423
DVS 2205-5	(1987-07)	Design of thermoplastic tanks and apparatuses - Rectangular tanks	426
DVS 2205-5 Supplement	(1984-10)	Design of thermoplastic tanks and apparatuses - Rectangular tanks, structural details	433
DVS 2206-1	(2016-08)*	Non-destructive tests on tanks, apparatus and piping made of thermoplastics - Dimensional checking and visual inspection	438
DVS 2206-2	(2015-09)*	Non-destructive testing on pressureless tanks and apparatus made of thermoplastic - Leak test	445
DVS 2206-4	(2011-09)	Non-destructive test on tanks, apparatus and piping made of thermoplastics - Testing with electrical high voltage	450
DVS 2206-5	(2011-09)	Non-destructive test on piping made of thermoplastics - Angle measurement on welded joints executed by means of sleeve welding with an incorporated heating element (HM) and heated tool sleeve welding (HD)	452
DVS 2207-1	(2015-09)*	Welding of thermoplastics - Heated element welding of pipes, piping parts and panels made out of polyethylene	454
DVS 2207-1 Supplement 1	(2005-12)*	Welding of thermoplastics - Heated tool welding of pipes made of PE-Xa with pipeline components of PE-HD	478
DVS 2207-1 Supplement 2	(2013-08)	Heated tool butt welding of pipes and piping parts with high wall thicknesses or diameters made of PE	483
DVS 2207-3	(2005-04)*	Welding of thermoplastics - Hot-gas string bead welding and hot- gas welding with torch separate from filler rod of pipes, pipe components and sheets - Methods, requirements	485
DVS 2207-3 Supplement 1	(2005-04)*	Welding of thermoplastics - Hot gas string bead and fan welding of pipes, piping parts and panes - Welding parameters	494

DVS 2207-3 Supplement 2	(2005-04)*	Welding of thermoplastics - Hot-gas string bead welding and hot- gas welding with torch separate from filler rod of pipes, pipe components and sheets - Requirements for welding equipment and accessories	495
DVS 2207-4	(2005-04)*	Welding of thermoplastics - Extrusion welding of pipes, piping parts and panels - Processes and requirements	497
DVS 2207-4 Supplement 1	(2006-06)	Welding of thermoplastics - Extrusion welding of pipes, piping parts and panels - Welding parameters	507
DVS 2207-4 Supplement 2	(2005-04)*	Welding of thermoplastics - Extrusion welding of pipes, piping parts and panels - Requirements on the welding machines and welding devices	508
DVS 2207-5	(2017-02)*	Welding thermoplastic materials - Welding PE casing pipes - Pipes and piping parts	511
DVS 2207-5 Supplement 1	(2017-02)*	Welding thermoplastic materials - Welding PE casing pipes -Plug welding on PE casing pipes	527
DVS 2207-5 Supplement 2	(2017-02)*	Welding thermoplastic materials - Testing and assessing welded joints in PE casing pipes	539
DVS 2207-6	(2003-09)	Welding of thermoplastics - Non-contact heated tool butt welding of pipes, pipeline components and sheets - Methods, equipment, parameters	548
DVS 2207-11	(2017-02)*	Welding thermoplastics - Heated element welding of pipes, piping parts and panels made of PP	556
DVS 2207-12	(2006-12)*	Welding thermoplastics - Heated element welding of pipes, piping parts and panels made of PVC-U	577
DVS 2207-13	(2012-11)	Welding thermoplastics - Heated element welding of pipes, piping parts and panels made of PVC-C	584
DVS 2207-14	(2009-04)	Welding of thermoplastics - Welding by bending using a heated tool for panels made of PP and PE	591
DVS 2207-15	(2005-12)*	Welding of thermoplastics - Heated tool welding of pipes, piping parts made of PVDF	596
DVS 2207-16	(2010-07)	Welding of thermoplastics - Heated tool butt welding of pipes and piping parts made of Polyamide 2	606

DVS 2207-25	(1989-10)	Welding of thermoplastics - Heated tool butt welding - Welding of casement sections made from PVC-U	614
DVS 2208-1	(2007-03)*	Welding of thermoplastics - Machines and devices for the heated tool welding of pipes, piping parts and panels	621
DVS 2208-1 Supplement 1	(2012-02)	Welding of thermoplastics - Tools and devices for the heated tool welding of pipes and piping parts	635
DVS 2210-1	(1997-04)	Industrial pipelines made of thermoplastics - Planning and execution, above-ground pipe systems	637
DVS 2210-1 Supplement 1	(1997-04)	Industrial pipelines made of thermoplastics - Design and execution, above-ground pipe systems - Calculation example	671
DVS 2210-1 Supplement 2	(2004-07)	Industrial piping made of thermoplastics - Design and execution, above-ground pipe systems - Recommendations for the internal pressure and leak tests	680
DVS 2210-1 Supplement 3	(2006-05)	Industrial piping made of thermoplastics - Design and execution, above-ground pipe systems - Flanged joints: Description, requirements and assembly	691
DVS 2210-2	(2007-10)	Industrial piping made of thermoplastics - Design, structure and installation of two-pipe systems	698
DVS 2210-3	(2014-11)	Industrial pipelines made of thermoplastics - Planning and installation - Underground pipe systems	724
DVS 2211	(2005-04)*	Welding of thermoplastics - Welding fillers, marking, requirements and tests	740
DVS 2212-1	(2015-12)*	Qualification testing of plastics welders - Qualification test groups I and II	744
DVS 2212-1 Supplement 1	(2006-05)*	Qualification testing of plastics welders - Qualification test groups I and II - Planned monitoring of the certified plastics welders according to DVS 2212-1	764
DVS 2212-3	(1994-10)	Testing of plastic welders - Examination group III - Lining membranes in geotechnical and hydraulic engineering	766
DVS 2212-4	(2013-06)	Qualification testing of plastics welders - Welding of PE casing pipes - Pipes and piping parts	782
DVS 2213	(2010-12)	Specialist for plastics welding	792

DVS 2213 Supplement 1	(2010-12)	Qualification testing regulations for the qualification test to become a specialist for plastics welding	794
DVS 2215-1	(2010-09)	Heated tool welding of moulding made of thermoplastics in series fabrication	796
DVS 2215-2	(1996-11)	Hot plate welding of mouldings made of polyolefins (PE, PP) in volume production	807
DVS 2215-3	(1999-04)	Hot plate welding of mouldings made from amorphous thermoplastics in volume production	819
DVS 2215-3 Supplement 1	(1999-04)	Hot plate welding of mouldings made from amorphous thermoplastics in volume production - Welding parameters for amorphous thermoplastics and blends	826
DVS 2216-1	(2007-04)*	Ultrasonic welding of plastic series parts - Process description, machines and devices, influencing variables, design and quality assurance	833
DVS 2216-1 Supplement 1	(2005-09)*	DVS test specimens with an energy director for the ultrasonic welding of thermoplastics and testing conditions	857
DVS 2216-2	(2012-07)	Guide to the project sequence for the joining of thermoplastics in series fabrication	860
DVS 2216-3	(1992-08)	Ultrasonic joining of moulded parts and semi-finished parts of thermoplastic polymer in mass production - Forming with ultrasonic, staking swaging and tamping	866
DVS 2216-4	(1992-08)	Ultrasonic joining of moulded parts and semi-finished parts of thermoplastic polymers in mass production - Insertion of metal parts and other materials with ultrasonic	869
DVS 2216-5	(1996-08)	Ultrasonic joining of moulded parts produced of thermoplastic polymers in mass production - Manufacture of horns	871
DVS 2216-6	(2013-12)	Ultrasonic joining of mouldings and semi-finished products made of amorphous thermoplastics in series production	878
DVS 2217-1	(1999-03)	Vibration welding of mouldings and semi-finished products made of thermoplastic polymers in series production	890

DVS 2217-2	(2002-12)	Vibration welding of mouldings and semi-finished products made of thermoplastic polymers in series production - Mouldings made of polyamides	899
DVS 2218-1	(2010-06)	Welding of thermoplastics in series fabrication - Rotational friction welding - Installations, procedures and characteristics	903
DVS 2218-2	(2003-04)*	Welding of thermoplastics in series fabrication - Rotational friction welding of mouldings made of polyolefins (PE and PP)	908
DVS 2218-3	(2006-04)*	Welding of thermoplastics in series fabrication - Rotational friction welding of mouldings made of polyamides	915
DVS 2219-1	(2005-04)*	High frequency joining of thermoplastics in series fabrication	920
DVS 2219-2	(2005-04)*	Thermocontact welding of thermoplastic films (polyolefins)	926
DVS 2220	(2011-05)	Qualification testing of plastics laminators and adhesive bonders - Laminates as well as laminate and adhesive bonded joints between GFRPs (UP-GF and EP-GF)	932
DVS 2220 Supplement 1	(2011-05)	Qualification testing of plastics laminators and adhesive bonders - Fabrication of test piece I.1/II.1 - Joint for a pipe nozzle in a panel	939
DVS 2220 Supplement 2	(2011-05)	Qualification testing of plastics laminators and adhesive bonders - Fabrication of test piece II.2 - Building up a new laminate	941
DVS 2221	(2010-12)	Qualification testing of plastics adhesive bonders - Pipe joints between PVC-U, PVC-C and ABS with solvent based adhesives	943
DVS 2225-1	(2016-09)*	Welding of lining membranes of polymer materials in geotechnical and hydraulic engineering	950
DVS 2225-2	(2016-09)*	Welding of lining membranes of polymer materials in geotechnical and hydraulic engineering - Site testing	964
DVS 2225-3	(2016-09)*	Welding of lining membranes made of polyethylene (PE) for the protection of ground water	974
DVS 2225-4	(2016-09)*	Welding of lining membranes made of polyethylene (PE) for the sealing of landfill and contaminated sites	999

DVS 2225-5	(2016-09)*	Welding of lining membranes of thermoplastic materials for tunnel construction	1028
DVS 2226-1	(2009-09)	Testing of fused joints on liners of polymer materials - Testing procedures, requirements	1048
DVS 2226-2	(1997-07)	Testing of fused joints on liners of polymer materials - Lap Shear test	1050
DVS 2226-3	(1997-07)	Test of fusion on PE liners - Peeling test	1052
DVS 2226-4	(2000-11)	Testing of fused joints on liners of polymer materials - Tensile creep test on PE	1054
DVS 2227-1	(2004-08)*	Welding of semi-finished products made of high density polyethylene (PE-HD) for the sealing of concrete structures in the field of ground water protection and for corrosion protection	1058
DVS 2230-1	(2003-07)	Welding of plastic series parts - Quality assurance and testing	1078
DVS 2231	(2008-12)*	Above ground tanks, apparatus and piping made of thermoplastics - Guide to quality assurance	1098
DVS 2240-1	(2005-05)*	Thread inserts for the joining of mouldings made of plastic	1101
DVS 2241-1	(2003-07)*	Direct screwing into mouldings made of plastics	1108
DVS 2241-1 Supplement 1	(2007-10)*	Examples - Direct screwing of mouldings made of plastics and additional elements for thin-walled components	1116
DVS 2242-1	(2011-04)	Mechanical joining of plastic components - Snap joints	1123
DVS 2242-1 Supplement 1	(2011-04)	Mechanical joining of plastic components - Snap joint - Examples	1131
DVS 2280	(2010-12)	DVS foundation course about the processing of semi-finished products made of thermoplastics	1137
DVS 2281	(2004-09)	DVS course for plastic welder in Qualification Test Group I	1139
DVS 2282	(2004-09)	DVS course for plastic welder in Qualification Test Group II	1141
DVS 2283	(2009-11)	DVS course for plastic welder in Qualification Test Group III	1143

DVS 2284	(2004-09)	DVS course for plastics welders - PE shell pipes, Preparation for the welder qualification test according to the DVS 2212-4 guideline	1145
DVS 2290	(2010-04)	DVS course for plastics laminators and adhesive bonders	1147
DVS 2291	(2010-12)	DVS course for plastics adhesive bonders for pipe joints between PVC-U, PVC-C and ABS with solvent based adhesives	
			1149

The dates indicate are the publication dates of the German Editions

^{*} Publication date of the English edition differ from the German edition